ERCOFTAC Autumn Festival 2025 and 20th Da Vinci Competition 2025





Review Talk

Understanding Jet Flame Structures in Turbulent NH₃/H₂ Combustion

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Acknowledgments





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Xun Li





aufgrund eines Beschlusses des Deutschen Bundestages













European Research Council Established by the European Commission

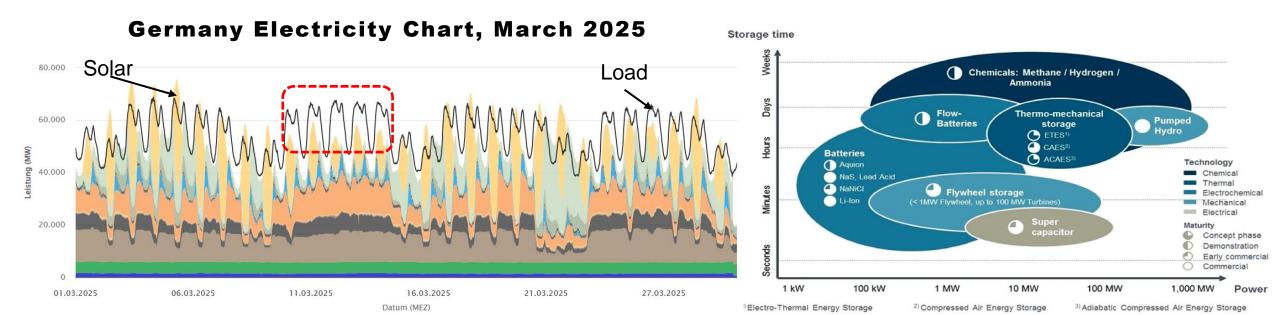


Outlines

- **1** Motivation: NH₃ is a new fuel
- 2 Methodology: burner and diagnostics
- 3 Different flame structures
 Global, detailed, and internal
- 4 Summary and conclusions



Renewable Energy



► Electricity consumption dynamics vs. Renewable intermittency

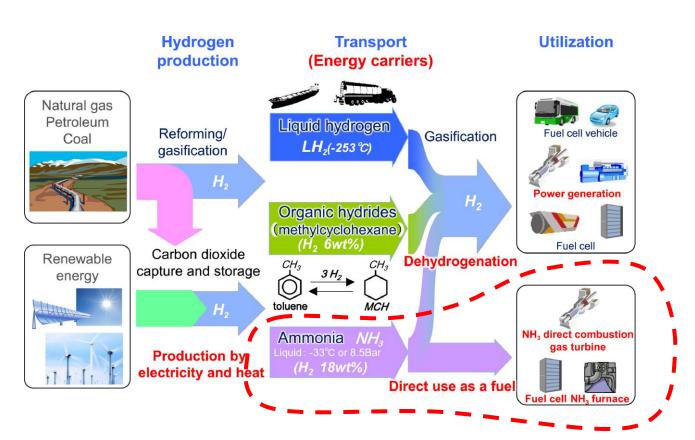
► Chemicals for long-term & flexible energy storage



[2] A. Valera-Medina et al. Prog. Energy Combust. Sci. 69 (2018) 63-102



Ammonia Fuel – High Potential



Ammonia compared to hydrogen

- High volumetric energy density
- Low storage pressure
- Feasible transportation

What about cost?

Table 1. Relative Properties and Costs of Ammonia Compared with Liquid Fossil Fuels

Fuel	P (Bar)	Density (kg m ⁻³) (15°C)	LHV (kWh kg ⁻¹) (25°C)	LHV (MWh m ⁻³) (25°C)	Cost (USD kg ⁻¹)	Cost (USE kWh ⁻¹))
Ammonia	10	603	5.18	3.12	0.30	0.058	
Diesel	1	846	12.1	10.2	1.00 (USA)	0.083	
LPG	14	388	12.6	4.89	1.00 (Germany)	0.079	
Gasoline	1	736	12.1	8.87	1.81 (Japan)	0.15	
Bunker Fuel	1	980	10.8	10.6	0.59 (Global average)	0.055	

[3] H. Kobayashi et al. Proc. Combust. Inst. 37(1) (2019) 109-133

[4] **D. R. MacFarlane** et al. *Joule.* 4(6) (2020) 1186-1205





Ammonia Fuel - Challenges

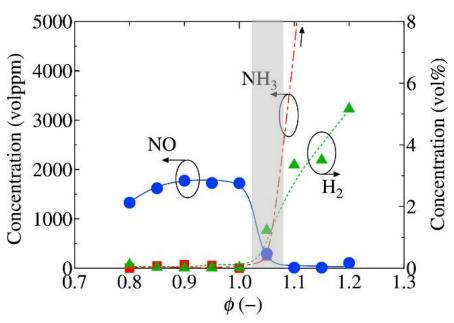
Low chemical reactivity

Species	Ammonia	Hydrogen	Methane	
Formula	NH ₃	H ₂	CH ₄	
Storage	Liquid	Compressed	Compressed	
Storage temperature (K)	300	300	300	
Storage pressure (MPa)	1.1	70	25	
density @ storage conditions (kg.m ⁻³)	600	39.1	187	
FL in air (vol.%)	15–28	4.7–75	5–15	
LBV @ stoichiometry $(m.s^{-1})$	0.07	3.51	0.38	
Auto-ignition T (K)	930	773–850	859	
Research Octane Number	130	>100	120	
LHV (MJ/kg)	18.8	120	50	

Narrow flammable limits, low burning speed, high ignition temperature

Solution: partial cracking / fuel blending

Emissions



Solution: staged combustion

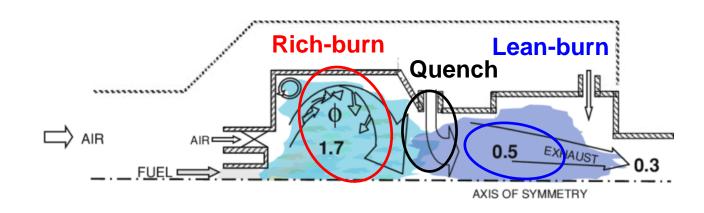
[5] C. Mounaïm-Rousselle et al. Energies 14 (14) (2021) 4141

[6] X. Zhu et al. Energy Fuels 2024, 38, 1, 43-60





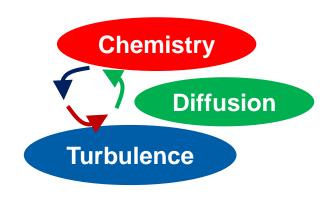
Staged Combustion

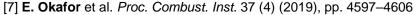


- Staged combustion systems (RQL) show promising performance^[7,8]
- Challenges in **flame stabilization and reducing NO**_x due to complex chemistry-turbulence interaction, multi-regime reaction, and diffusion^[9,10]

Approaches

- Lab-scale burners, experiments
- Well-defined boundary conditions
- In-situ laser diagnostics
- Coupling with simulations





^[8] G. S. Samuelsen et al. Heat Mass Transfer 49, (2013) 219-231

[9] A. Stagni et al. J. Chem. Eng. 471 (2023) 144577

[10] **A. Hayakawa** et al. *Int. J. Hydrogen Energy* 42 (19) (2017), pp. 14010–14018



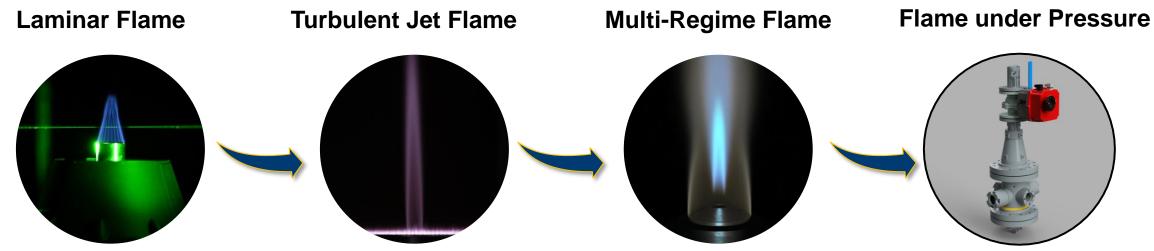




Research Approaches

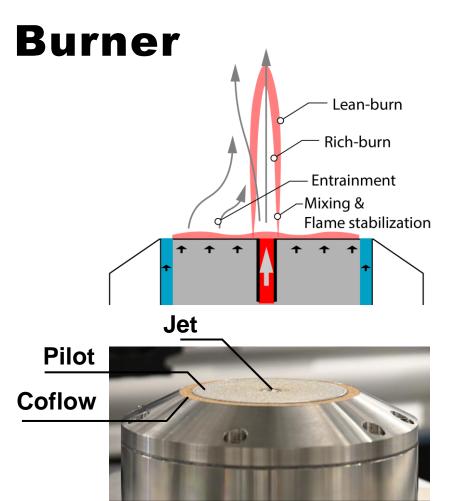
- From laminar to turbulent flow
- From simple to complex geometry
- From atmospheric to pressurized condition
- Isolate subprocesses and interactions

- Different fuels: H₂, NH₃, blends
- Academic and industrial collaboration
- Phenomenological understanding + validation data

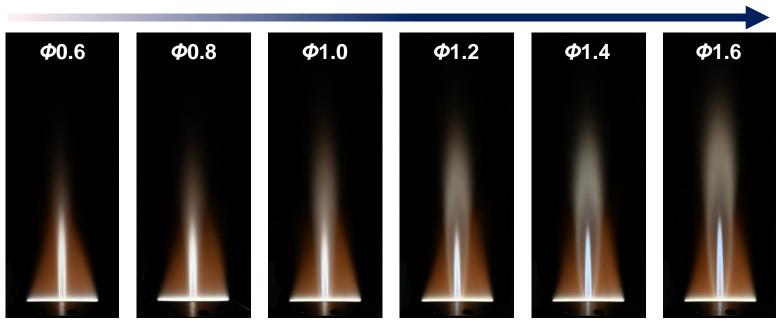


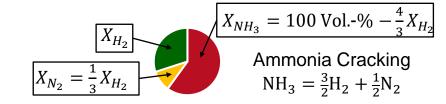






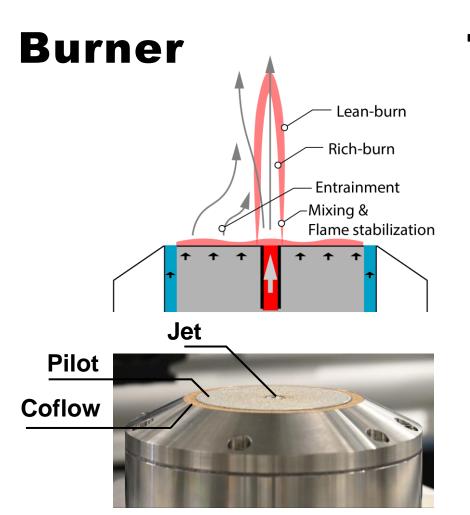
Stratification: increasing jet fuel



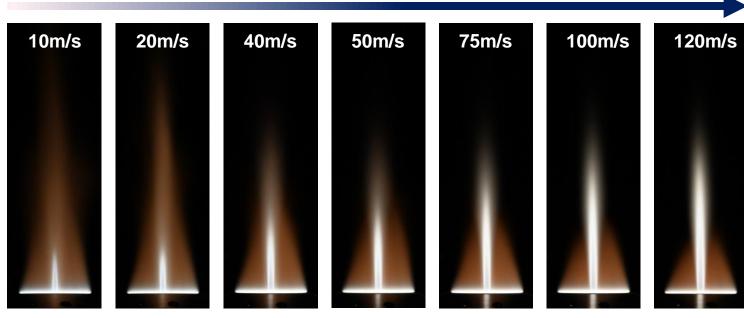


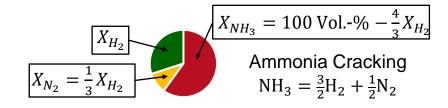






Turbulence: increasing jet velocity







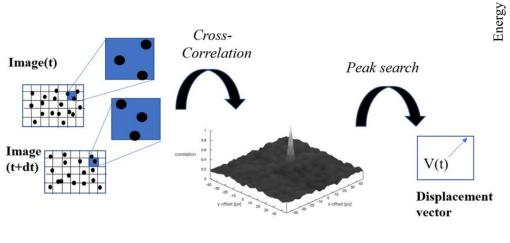
Which Laser Diagnostics?

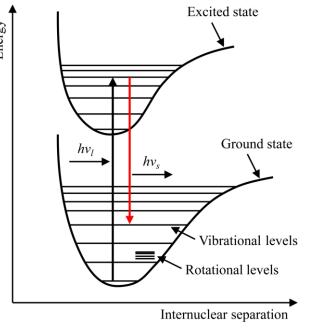


Particle image velocimetry

Laser-induced fluorescence

Raman/Rayleigh scattering





(a)

Notational levels

Rayleigh

Virtual energy level

hv_s

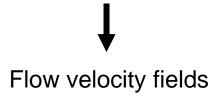
Electronic level

Rotational levels

Internuclear separation

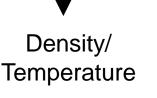
Stokes Raman

[22] A. Giannopoulos et al. Exp Fluids 63, 57 (2022)





Flame topology, intermediates



Species concentration



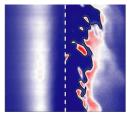
What Do I Mean by 'Flame Structure'?



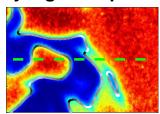
Global Structures

- = macroscopic
- Flame front
- Curvature
- Surface area, burning speed

OH-LIF



Rayleigh Temperature



Examples in literature:

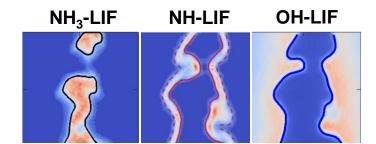
[11] **O. Chaib** et al. *Proc. Combust. Inst.* 40 (1-4) (2024), 105763

[12] X. Cai et al. Proc. Combust. Inst. 39 (1-4) (2023), 4215-4226

[13] X. Wei et al. Combust. Flame 249 (2023) 112600

Detailed Structures

- Reaction zone
- Scalars, intermediates
- Qualitative distribution



Examples in literature:

[14] C. Brackmann et al. Combust. Flame 163 (2016) 370-381

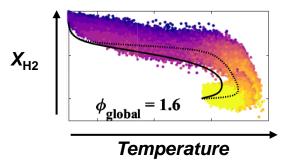
[15] Q. Fan et al. Combust. Flame 238 (2022) 111943

[16] G. Wang et al. Fuel 367 (2024), 131430

[17] H. Dai et al. Combust. Flame 274 (2025), 114031

Internal Structures

- = microscopic
- Temperature
- Concentration of major molecules
- Quantitative thermochemistry



Examples in literature:

[18] R.S. Barlow et al. Combust. Flame 120 (2000) 549-569

[19] W. Meier et al. Combust. Flame 123 (2000) 326-343

[20] **H. Tang** et al. Combust. Flame 237 (2022) 111840

[21] ARW Macfarlane et al. Combust. Flame 279 (2025) 114388

Increasing level of detail, but higher complexity in experiments!



Leading Scientific Questions



Global

Q1: What are the flame topology characteristics of the premixed ammonia jet flames, and how are they influenced by turbulence?

Detailed

Q2: How can we visualize the **reaction zone containing multiple species**, and how are they modified by differential diffusion and turbulence?

Internal

Q3: How to quantify the **thermochemical states** of stratified flames, and what can we learn from the data?





Q1: What are the flame topology characteristics of the premixed ammonia jet flames, and how are they influenced by turbulence?

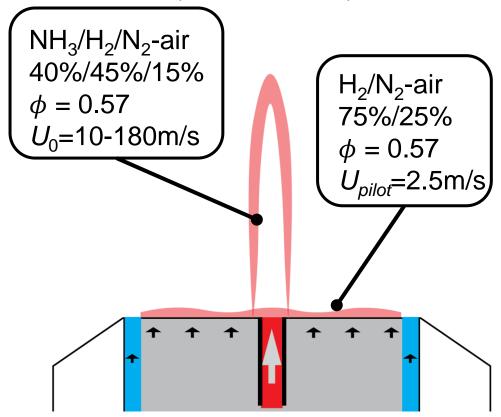


Lean Premixed Jet Flame



High-Ka, fully premixed

(same H/N/O ratio)



[23] **T. Li** et al., *Journal of Ammonia Energy*, 3(1) (2024) 37 [24] **N. Peters**, Turbulent Combustion, Cambridge University Press, 2000

Karlovitz number²⁴:

$$Ka^2 = \left(\frac{U'}{S_{\rm L}}\right)^3 \frac{l_{\rm F}}{l}$$

 S_{L} : laminar flame speed \rightarrow simulation l_{F} : thermal flame thickness \rightarrow simulation

 $S_L = 0.112 \text{ m/s}, l_F = 1.02 \text{ mm}$

U': turbulent velocity \rightarrow PIV l: integral length scale \rightarrow PIV

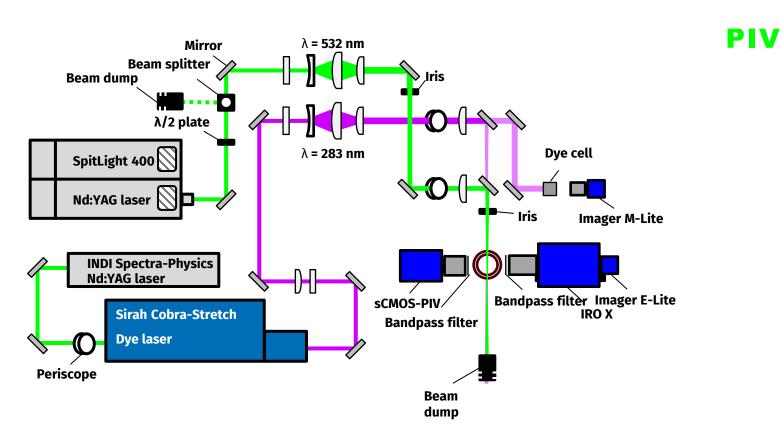
l = 4.1-3.1 mm, U'=3.3-31.6 m/s

Ka ~ 75-2140

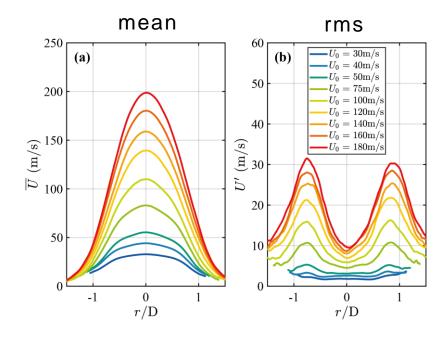




OH-LIF and PIV measurements



- Nd:YAG laser $\lambda = 532 \text{ nm}$
- Double pulses Δt=1 μs
- Al₂O₃ flow tracer particles



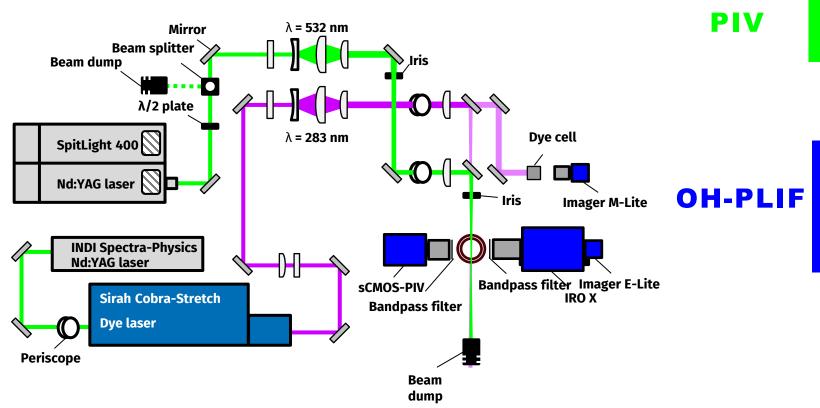
[25] **T. Li** et al., *Proc. Combust. Inst.* 40 (2024) 105759

[26] S. Shi et al., Proc. Combust. Inst. 40 (2024) 105225





OH-LIF and PIV measurements



- Nd:YAG laser $\lambda = 532 \text{ nm}$
- Double pulses Δt=1 μs
- Al₂O₃ flow tracer particles

mean rms

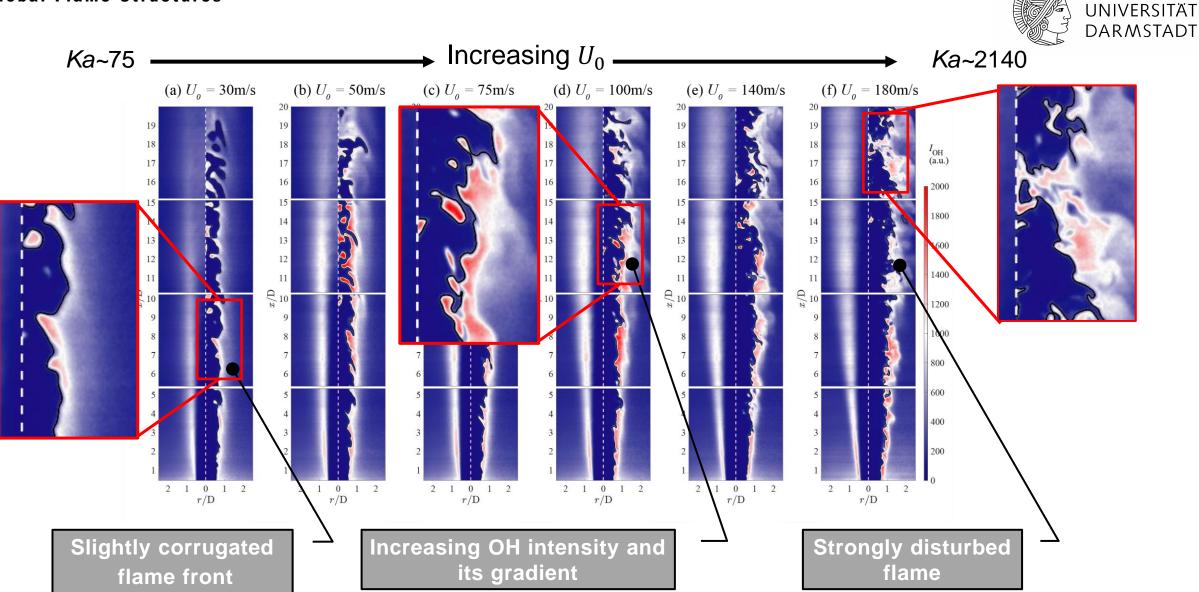
- Nd:YAG pumped dye laser
- Excitation at λ ~ 283 nm
- Detection in 310-340 nm
- Spatial resolution: 100 μm

[25] **T. Li** et al., *Proc. Combust. Inst.* 40 (2024) 105759

[26] S. Shi et al., Proc. Combust. Inst. 40 (2024) 105225



Global Flame Structures

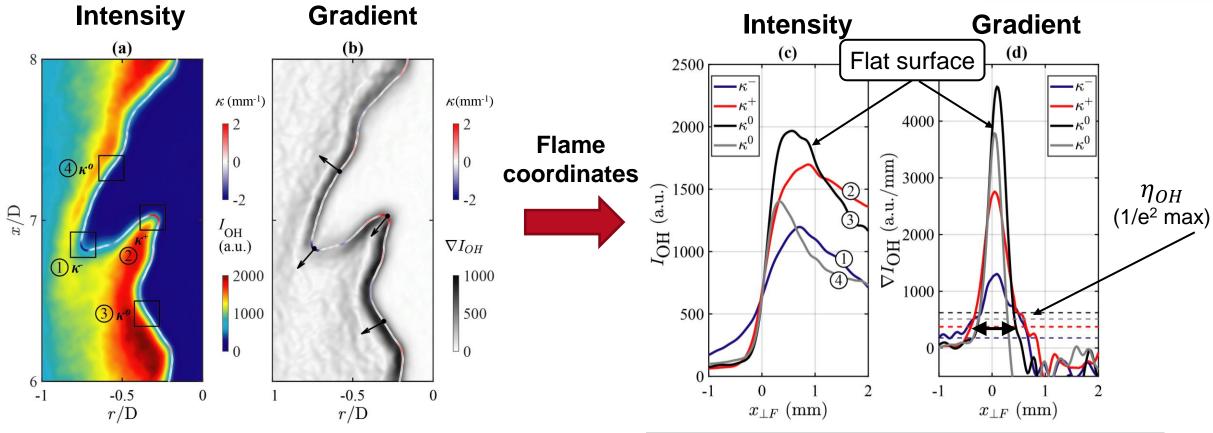




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OH Intensity and Gradient





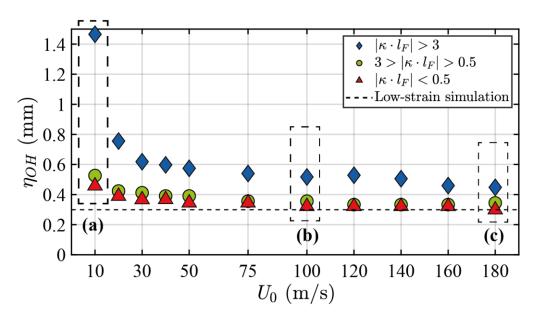
 Positively curved surface has higher intensity than negatively curved surface

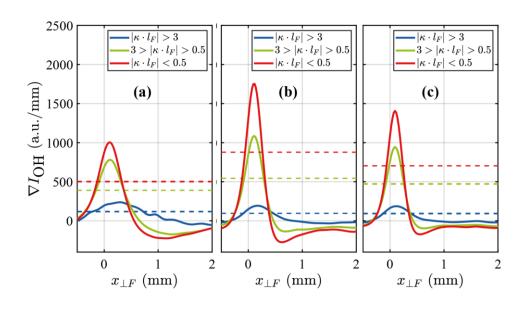
- Flat surfaces have the highest intensity and gradients
- What about the OH layer thickness?





OH layer thickness





Increasing turbulence:

- All thickness reduce due to strain
- Dual role of turbulence: increasing (or decreaing) gradient at low (or high) turbulence

Flat surface:

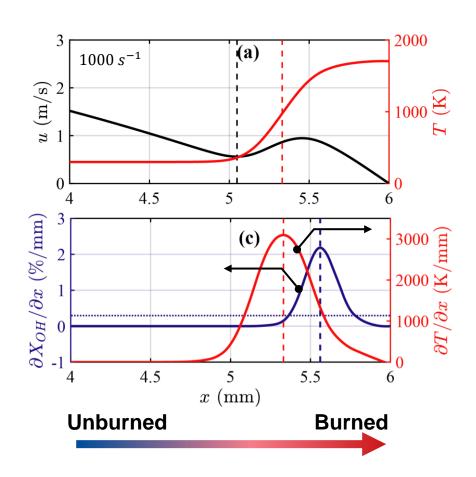
- OH layer thickness converges towards the laminar value
- No broadening at high Ka numbers

Why?

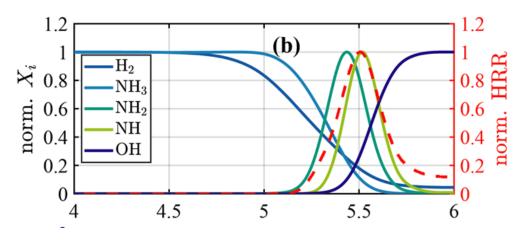




Counter-flow Flame Simulation



- OH layer is at high-temperature zone
- Turbulent eddies may not be able to penetrate into the OH layer even at high turbulence
- However, the reaction zone contains other intermediate species



How are they disturbed by turbulence?





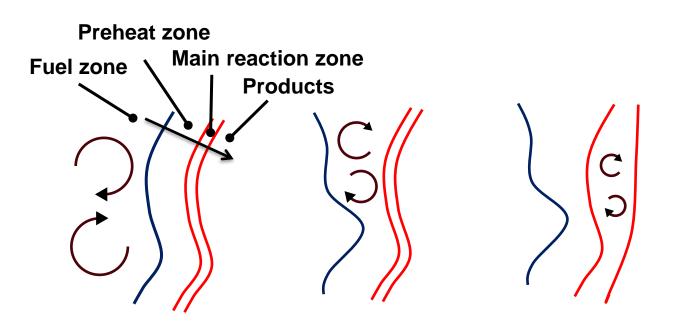
Q2: How can we visualize the **reaction zone containing multiple species**, and how are they modified by differential diffusion and turbulence?



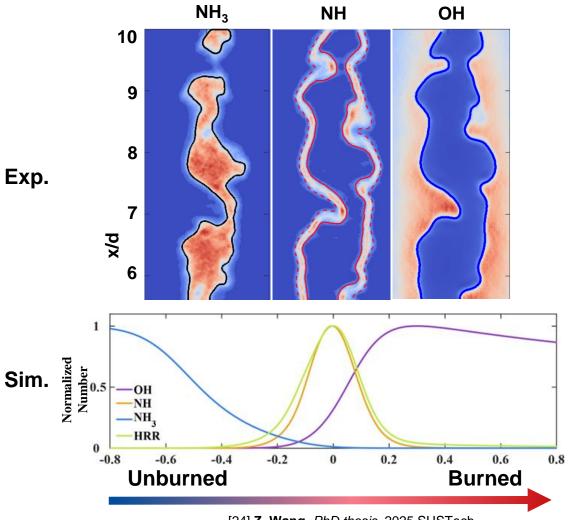
Detailed Flame Structures

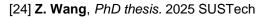


What do we know and what can we measure?



Higher turbulence, smaller length scale



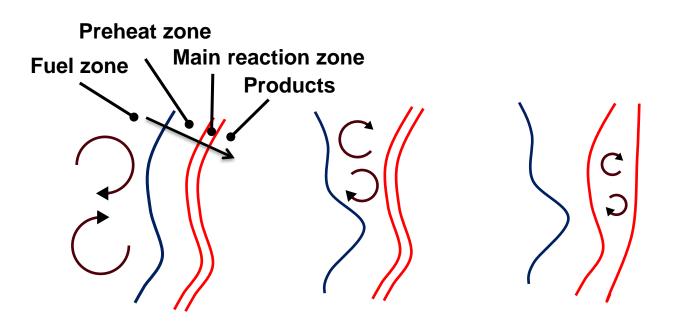




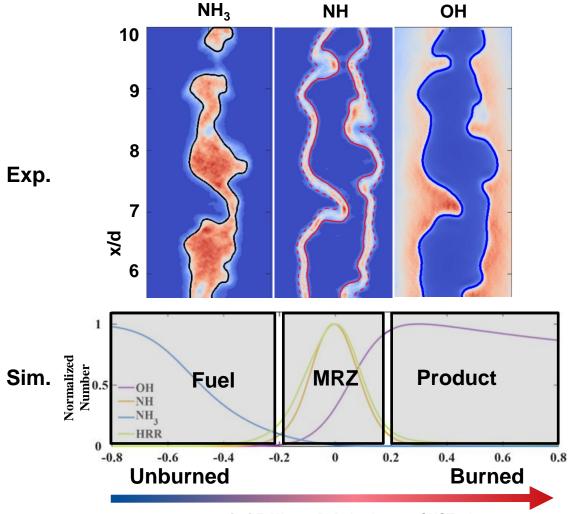
Detailed Flame Structures



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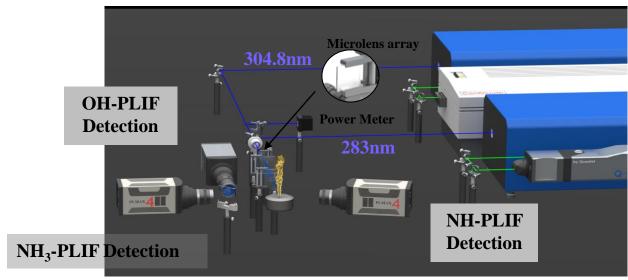




[24] Z. Wang, PhD thesis. 2025 SUSTech

Multi-scalar LIF Imaging

Simultaneous NH₃, NH and OH

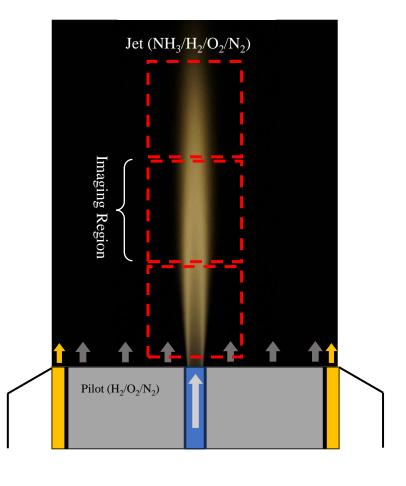


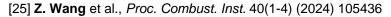
Prof. Bo Zhou, SUSTech 2023

Flame cases

Cases	φ	H ₂ / NH ₃	S _L (cm/s)	<i>U</i> ₀ (m/s)	Le	<i>I_F</i> (mm)	Ka
OL-H20	0.72	20/80		20-80	0.98	0.53	5-39
OL-H45	0.48	45/55	30.8	20-120	0.86	0.46	5-67
OL-H70	0.36	70/30		20-180	0.69	0.47	5-125





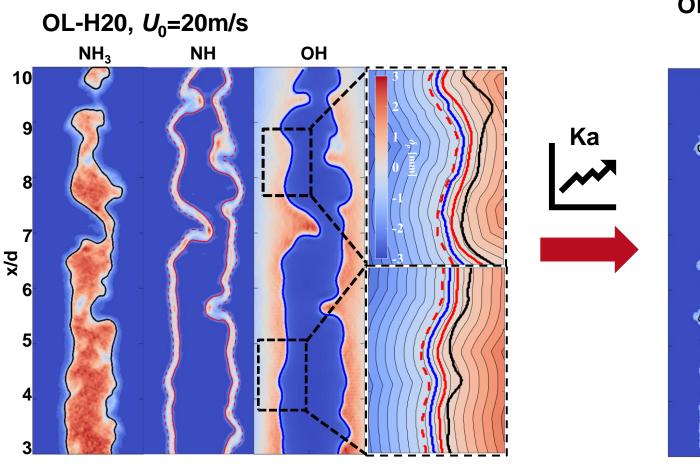




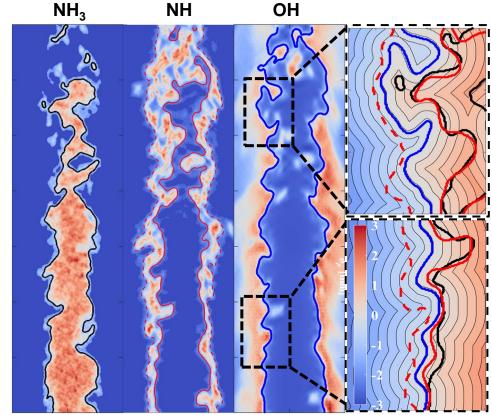
Detailed Flame Structures



What is turbulence doing?



OL-H70, U_0 =180m/s



Mismatched iso-contours

[25] **Z. Wang** et al., *Proc. Combust. Inst.* 40(1-4) (2024) 105436

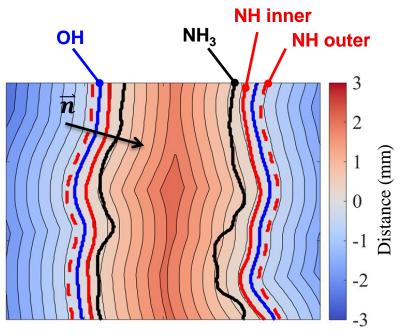
Parallel iso-contours



Scalar Parallelism

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Take-aways



$$P(\delta_p) = rac{\sum_{f=1}^N p_f(\delta_p)}{\sum_{f=1}^N \int_{-\infty}^{+\infty} p_f(\delta_p) d\delta_p}$$

Detailed analysis in Ref. [25]

Take-away messages:

- NH layer is broadened at high turbulence
- An increase in u' or Ka destroys parallelism between the selected iso-contours (i.e., NH₃, inner NH, and outer NH) and the OH baseline
- A decrease in Le number mitigates this trend

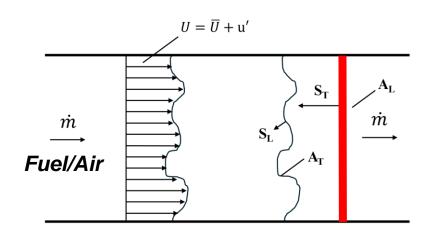
What about global turbulent flame speed calculation?



Turbulent Flame Speed

One definition





Based on mass conservation:

$$S_{T,G,\alpha} = \frac{\dot{m}_R}{\rho_R A_{\alpha}}$$

• To investigate the dependency on the time-averaged isosurface (A_{α}) of a selected scalar α (NH₃, NH, OH).

Flame cases

	Cases	φ	NH ₃ /H ₂	<i>U</i> ₀ (m/s)	Le	S _L (cm/s)	I _F (mm)	Ka
A: Normal air	AL-H45	0.55	55/45	5-100 0.83 1.43	0.83	7.7	1.4	64-715
	└ AR-H45	2.41			1.43		2.18	80-892
N: N ₂ diluted air	NL-H45	0.57	55/45	5-100	0.83	7.7	1.39	64-712
	<u> </u>	2.14		5-120	1.39		2.07	78-1143

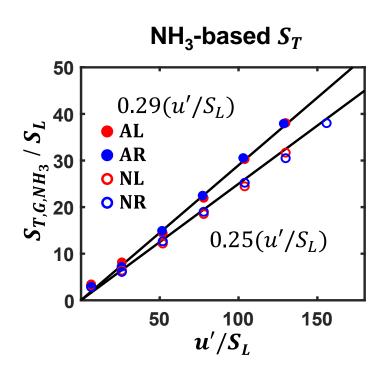
[26] X. Li, Z. Wang et al., Proc. Combust. Inst. 40(1-4) (2024) 105541

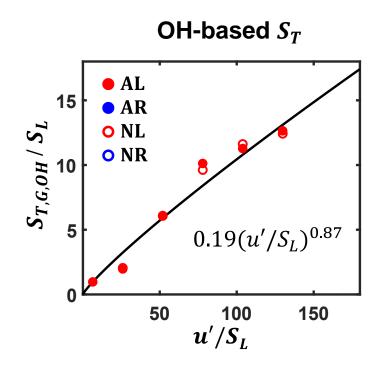


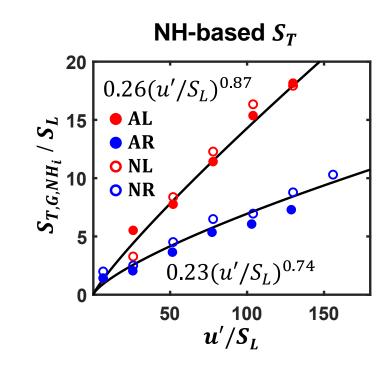
Turbulent Flame Speed

Scaling $S_{T,G,\alpha}/S_L = a(u'/S_L)^b$









- Nearly linear to u'/S_L
- Insensitive to Le number
- Quantitatively different scaling
- Significant effects of Le number (differential diffusion)

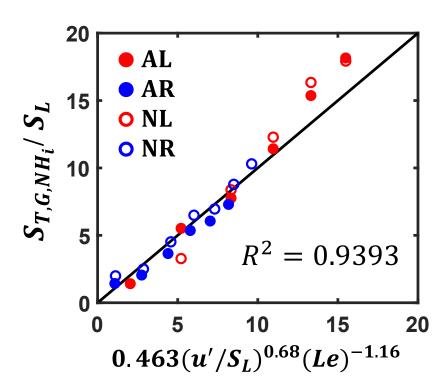


Turbulent Flame Speed



A better scaling?

$$S_{T,G,\alpha}/S_L = a (u'/S_L)^b (Le)^c$$



Take-away messages:

- Turbulent flame speed S_T calculation depends on the choice of isoscalars (reaction zone structure)
- Empirical scaling of S_T should consider turbulent intensity u' and Le number
- Differential diffusion effects remain at high turbulence→ Lean burns faster

Why do the lean and rich flames burn differently?





Q3: How to quantify the **thermochemical states** of stratified flames, and what can we learn from the data?





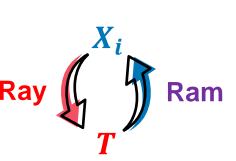
Spontaneous 1D Raman/Rayleigh Scattering

- Temperature (Ray)
- Number density of major species (Ram)

Temperature (Ray):

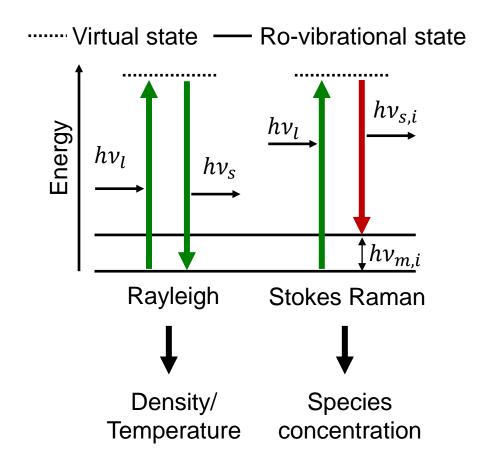
$$S_{Ray} \propto \sum_{i=1}^{n} X_{i} \sigma_{Ray,i} \cdot I_{l} \cdot N$$

$$N \propto \frac{1}{T}$$



Number density of species *i* (Ram):

$$S_{Ram.i} \propto \sigma_{Ram.i}(\mathbf{T}) \cdot I_l \cdot \mathbf{X_i} \cdot N$$





Raman/Rayleigh Spectrometer

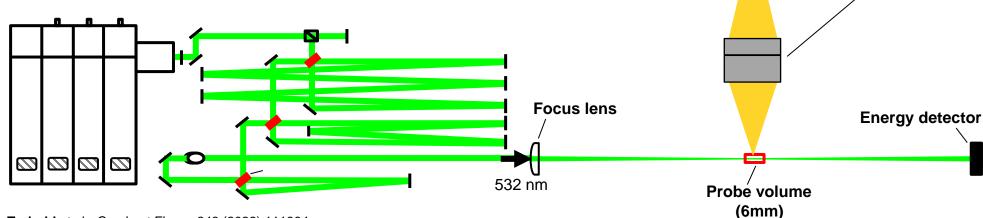
• 1D multi-scalar measurement of temperature and major species concentration:

■ CO₂, CO, CH₄, H₂, O₂, H₂O, N₂, NH₃

■ Pulse energy: 1.8 J

■ Exposure time: 3.4 µs (Ram)

■ Spatial resolution: 60 µm

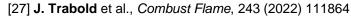


Rayleigh camera -

Transmission grating

Shutter

system



[28] **F. Fuest** et al., *Proc. Combust. Inst.*, 33 (2011) 815–822



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Raman camera

Lens

groups

Raman/Rayleigh Spectrometer

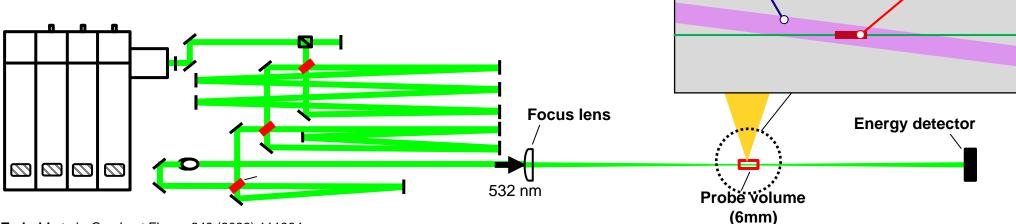
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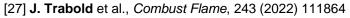
Rayleigh camera

Transmission grating

Shutte

system

2D Rayleigh



[28] **F. Fuest** et al., *Proc. Combust. Inst.*, 33 (2011) 815–822



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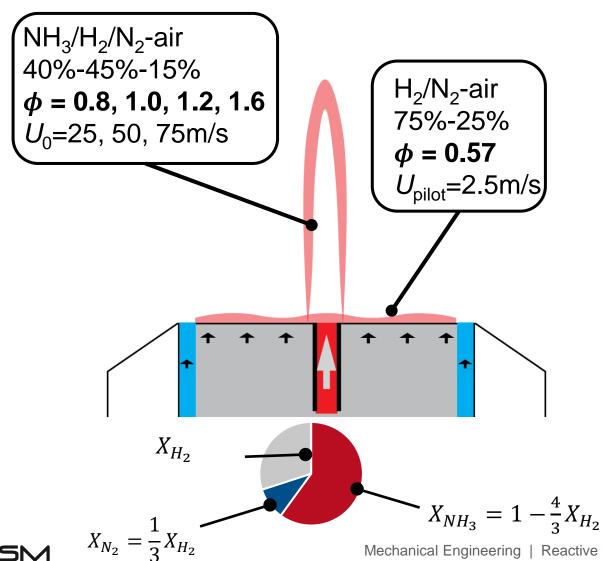
Raman camera

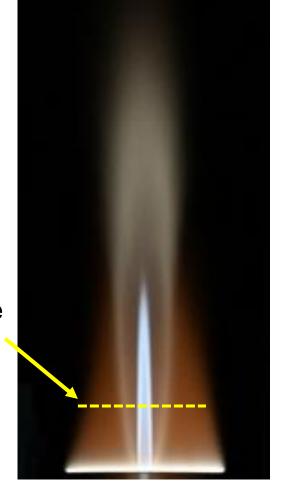
Cross-sectional view
Combined with flame topology

1D Raman/Rayleigh

Flame Conditions







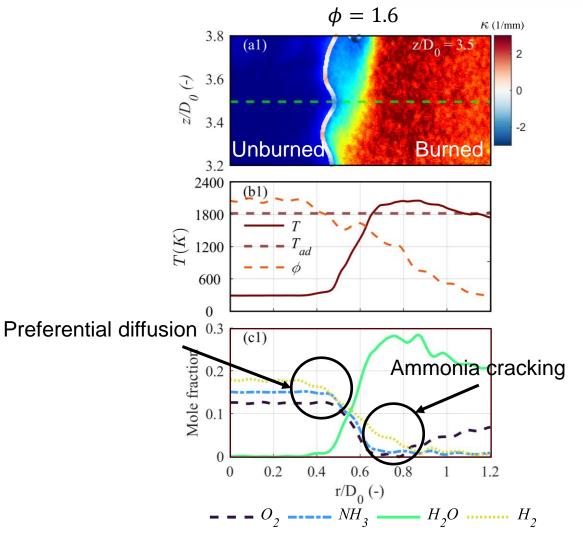
Probe volume z/D=3.5

Internal Flame Structures





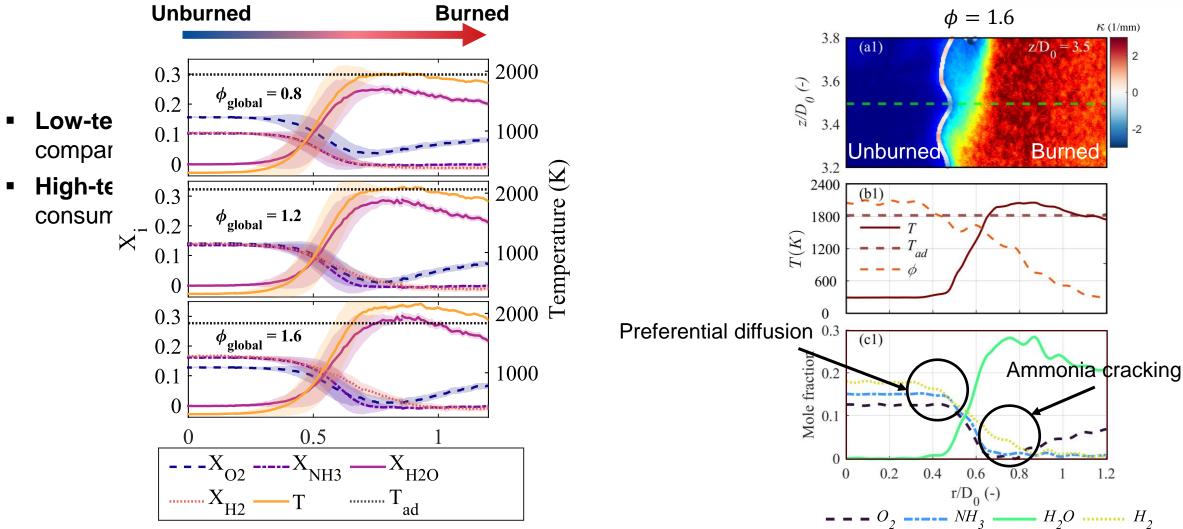
- Low-temperature: early decreasing of H₂
 compared to NH₃ in rich flames
- High-temperature: H₂ remains, NH₃ is completely consumed





Internal Flame Structures

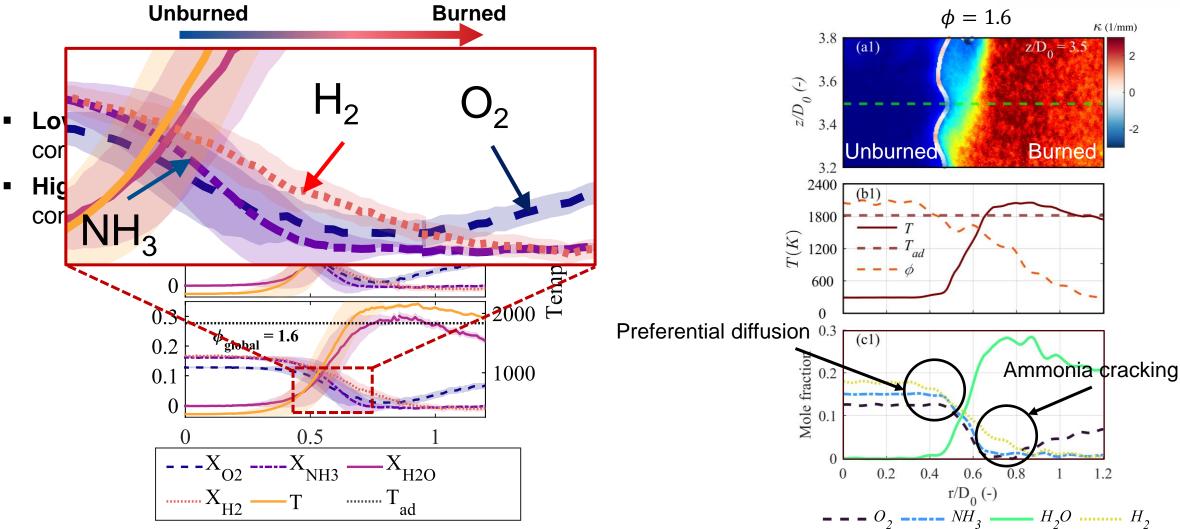






Internal Flame Structures







Preferential Diffusion

Mole fractions in temperature space



- H₂ faster diffusion at low temperature
 - ▶ Depends on curvature
- NH₃ consumption is linear to temperature
 - ▶ Insensitive to ϕ and κ
- Significant amount of H₂ at high temperature
 - ► NH₃ fully decomposed, no NH₃ slip!

Unpublished Results



Preferential Diffusion

NH₃:H₂ molar ratio



- Preferential diffusion at low temperature
- Turbulence mitigates it
- NH₃ consumption is faster at high temperature
- The "turnover" point shifts to lower temperature

Unpublished Results



NH₃-H₂ interactions

Undelaying pathways



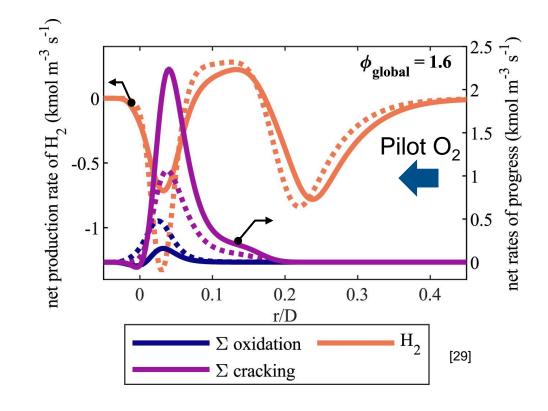
- 1D counter-flow simulations
- Different reaction mechanisms^[9,30]
- Rate of NH₃ cracking:

$$NH_3 \Longrightarrow H + NH_2$$
 $H + NH_3 \Longrightarrow H_2 + NH_2$
 $H + NH_2 \Longrightarrow H_2 + NH$

Rate of NH₃ oxidation

$$NH_3 + O_2 \Longrightarrow HO_2 + NH_2$$

 $NH_3 + O \Longrightarrow NH_2 + OH$



[9] A. Stagni, Chem. Eng. J., 471 (2023), 144577 [30] X. Han et al. Combust. Flame, 213 (2020), 1-13

[31] P. Glarborg et al., Fuel Communication. 10 (2022) 100049

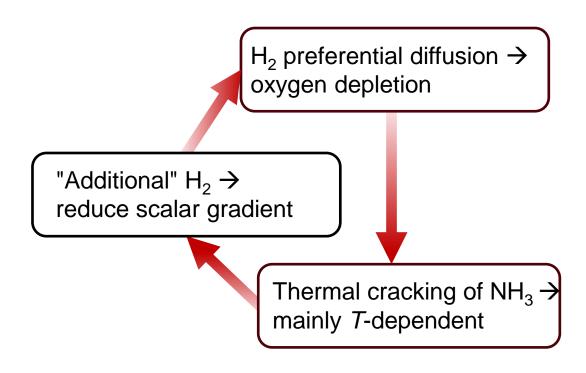
[29] R. Schultheis et al., Proc. Combust. Inst. 40(1-4) (2024) 105571

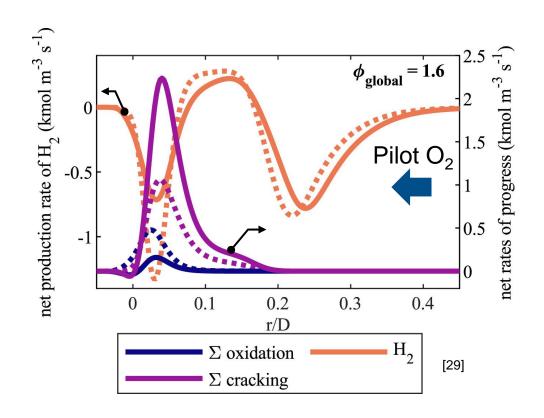


NH₃-H₂ interactions

Undelaying pathways







[9] A. Stagni, Chem. Eng. J., 471 (2023), 144577

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Summary and Conclusions

1. Global Structures

- Premixed NH₃/H₂ flames show high resistance to turbulence.
- OH layer thickness is not broadened by turbulence, but OH intensity and its gradients are influenced

2. Detailed Structures

- Iso-counters (NH₃, NH, OH) are significantly modified by turbulence and Le number
- Turbulence flame speed varies between selected scalars

3. Internal Structures

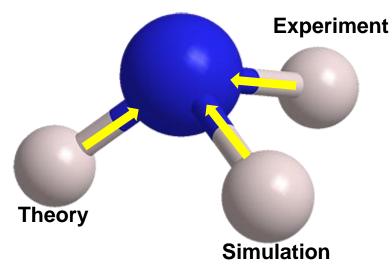
- Preferential diffusion at low temperature
- Interplay of diffusion, thermal cracking and oxidation

Future research steps

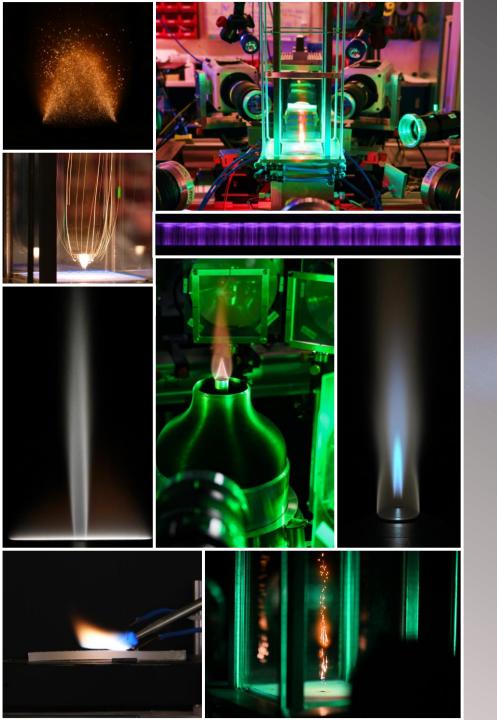
- In-situ NO measurements in turbulent flames
- Flame structures under pressure

• ..

Joint Efforts Towards NH₃ Fuel Utilization









Thank You!

Dr. -Ing. Tao Li

Research Group Leader

Reactive Flows and Diagnostics

Dep. of Mechanical Engineering

Technical University of Darmstadt